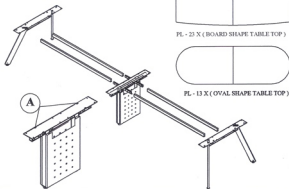


Assembly Instruction



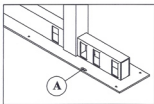
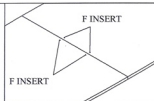
LEG PARTS LIST

1		Bolts - 1/2"	2 pcs
2		Allen Key	1 pc
3		Set Screw	2 pcs
4		Wood Screw x 20 mm	14 pcs

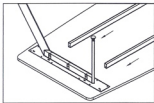
THROUGH BEAM PARTS LIST

5		Bolts - 5/8"	6 pcs
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- Place two table tops upside down on a clean surface .
- PLT table tops are used for several application "F" insert per top is used for the PLT LEG-U-4860 ILC as per the PLT instructions.
- Place leg over tops and insert bolt (part 1) through hole "A" in legs and into "F" inserts.

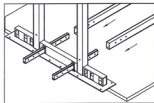


- Slide the metal cross beams slightly through the V leg openings .

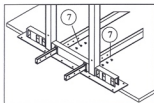


Assembly Instruction Cont.....

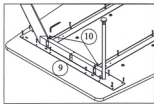
5. Fasten the second leg to the top following step 3 but using hole "A" in the leg. The top should be positioned in the center of the leg .
6. Remove pre-installed end caps from the second leg, insert through beam connectors, through leg openings, and into cross beams.



7. Insert bolts (part 5) through beams into beam connector.
8. Adjust cross beams so the through beam connector marker is centered in the second leg.



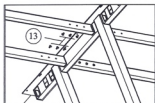
9. If spacing is required between work surfaces confirm spacing is even at both ends. you may need to adjust. Tighten the bolts in steps 3 and 5.



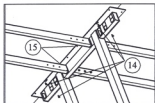
10. Tighten the cross beams to each "V" leg by using set screws (part 3).

Assembly Instruction Cont.....

11. With the tables in the upright position install the metal cross beams over the through beam connector as well as through the openings in the 3rd leg
12. Lightly tighten set screws (part 3) in the third leg.
13. Insert bolts (part 5) through beams into beam connector .



14. Place third top onto frame and fasten top to the second leg by inserting bolt (part 1) through hole "A" in leg and into F insert. Insert bolt (part 1) through hole "A" in third leg and into "F" insert.
15. Place fourth top onto frame and fasten top to the second leg by inserting bolt (part 1) through hole "A" in leg and into F insert.



16. If spacing is required between work surfaces confirm spacing is even at both ends. You may need to adjust. Tighten the bolts installed in steps 14 and 15.

17. Attach the main beam to the work surface using wood screws (part 4).



- 18 Use wood screws (part 4) to attach the leg to the work surface.

NOTE: Performance packs extra parts. You may have some parts left over.